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Total pages: 6

TO : Mail Stop Amendment  
Commissioner for Patents  
P.O. Box 1450  
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Examiner :  
Art Unit :  
FAX : 571-273-8300


FROM : James R. Williams  
DATE : 11 Oct 2006  
SUBJECT : Second Preliminary Amendment  
US 10/594 209  
Inventor: RANCOULE  
Attorney Docket No.: 1468 (06-62)

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This transmission includes:

- 1) Fax cover sheet (1 page);
- 2) Transmittal form, sb21 (1 page); and
- 3) Second Preliminary Amendment (4 pages).

Respectfully submitted,



James R. Williams  
Reg. No. 43,268  
Attorney for Applicant

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PTO/SB/21 (09-04)

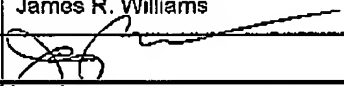
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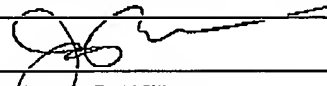
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|--|----------------------|-------------------------------------|
| <b>TRANSMITTAL<br/>FORM</b>                              | Application Number   | 10/594 209                          |
|  | Filing Date          | 25 Sep 2006                         |
|  | First Named Inventor | RANCOULE                            |
|  | Art Unit             |                                     |
|  | Examiner Name        |                                     |
| (to be used for all correspondence after initial filing) |                      |                                     |
| Total Number of Pages in This Submission                 | 5                    | Attorney Docket Number 1468 (06-62) |

| ENCLOSURES (Check all that apply)  |  |  |
|--|--|--|
| <input type="checkbox"/> Fee Transmittal Form<br><input type="checkbox"/> Fee Attached<br><input checked="" type="checkbox"/> Amendment/Reply<br><input type="checkbox"/> After Final<br><input type="checkbox"/> Affidavits/declaration(s)<br><input type="checkbox"/> Extension of Time Request<br><input type="checkbox"/> Express Abandonment Request<br><input type="checkbox"/> Information Disclosure Statement<br><br><input type="checkbox"/> Certified Copy of Priority Document(s)<br><input type="checkbox"/> Reply to Missing Parts/Incomplete Application<br><input type="checkbox"/> Reply to Missing Parts under 37 CFR 1.52 or 1.53 | <input type="checkbox"/> Drawing(s)<br><input type="checkbox"/> Licensing-related Papers<br><input type="checkbox"/> Petition<br><input type="checkbox"/> Petition to Convert to a Provisional Application<br><input type="checkbox"/> Power of Attorney, Revocation<br><input type="checkbox"/> Change of Correspondence Address<br><input type="checkbox"/> Terminal Disclaimer<br><input type="checkbox"/> Request for Refund<br><input type="checkbox"/> CD, Number of CD(s) _____<br><input type="checkbox"/> Landscape Table on CD | <input type="checkbox"/> After Allowance Communication to TC<br><input type="checkbox"/> Appeal Communication to Board of Appeals and Interferences<br><input type="checkbox"/> Appeal Communication to TC (Appeal Notice, Brief, Reply Brief)<br><input type="checkbox"/> Proprietary Information<br><input type="checkbox"/> Status Letter<br><input type="checkbox"/> Other Enclosure(s) (please identify below): |
| Remarks<br>Second Preliminary Amendment  |  |  |

| SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT |   |          |        |
|--|---|----------|--------|
| Firm Name                                  | James R. Williams   |          |        |
| Signature                                  |  |          |        |
| Printed name                               | James R. Williams   |          |        |
| Date                                       | 11 Oct 2006   | Reg. No. | 43,268 |

| CERTIFICATE OF TRANSMISSION/MAILING   |   |
|---|---|
| I hereby certify that this correspondence is being facsimile transmitted to the USPTO or deposited with the United States Postal Service with sufficient postage as first class mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450 on the date shown below: |   |
| Signature   |  |
| Typed or printed name   | James R. Williams   |
| Date  | 11 Oct 2006   |

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

|                       |   |  |
|-----------------------|---|--|
| Inventor              | ) | RANCOULE   |
|                       | ) |  |
| Title                 | ) | Refractory Article for Guiding or Conveying a Solidified |
|                       | ) | Material and Process for the Manufacture Thereof         |
|                       | ) |  |
| US Serial No.         | ) | 10/594,209   |
|                       | ) |  |
| US Filing Date        | ) | 25 Sep 2006  |
|                       | ) |  |
| Priority Application  | ) | EP 04447084.7  |
|                       | ) |  |
| Priority Filing Date  | ) | 02 Apr 2004  |
|                       | ) |  |
| Int'l Application No. | ) | PCT/BE2005/000045  |
|                       | ) |  |
| Int'l Filing Date     | ) | 01 Apr 2005  |
|                       | ) |  |
| Attorney Docket No.   | ) | 1468 (06-62)   |

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

SECOND PRELIMINARY AMENDMENT

This is a second preliminary amendment. A first preliminary amendment was filed with the application.

Please amend the claims as indicated on the attached sheets. Applicants request early and favorable action on pending claims 9-18.